



MODEL: 1204
OWNER'S MANUAL

WARNING:

Read Tecumseh Engine Owner's Manual and Important Rules for Safe Operation before Operating Vehicle

DANGER:

YOU MUST ADD OIL TO THE ENGINE PRIOR TO USE!!!
20 oz. Or 1 ¼ Pints (0.6 Liters) OF SAE 30 MOTOR OIL

This vehicle is sold for off-road use only. Before operating this vehicle, read all the instructions for safe assembly and operation as well as the instructions governing the engine and other portions of the vehicle. Pay close attention to all caution and warning labels on the Fun-Kart.

For Replacement Parts Call:
1-888-926-6554 (U.S.)



Read These Important Rules for Safe Operation

NOTE: *All the items (1-33) below should be read and understood by the Operator and Parent. Failure to follow these instructions could endanger the personal safety of the operator and/or any passenger.*

1. This vehicle is not licensable. **IT IS NOT TO BE OPERATED ON ANY PUBLIC ROAD, STREET, SIDEWALK OR ALLEY.** To do so would be a violation of local law. This vehicle may be operated only on private property and upon areas approved by local law.
2. This vehicle should **NEVER** be operated indoors. The exhaust from the engine contains carbon monoxide, which is a tasteless, odorless, and poisonous gas.
3. This Fun-Kart is not intended nor designed for racing.
4. **The operator of this vehicle should always wear a D.O.T. approved helmet and other protective equipment as recommended by state and local laws. The operator should also wear a face shield or goggles, boots, gloves, and other appropriate protective clothing.**
5. Unless otherwise specified in this manual, all screws, nuts, and bolts must be kept tight to ensure that the vehicle is in safe operating condition. The engine must be kept free of all dirt and other accumulations, paying particular attention to the throttle linkage area.
6. Prevailing Torque type locknuts lose their locking capability with repeated use and require replacement. Ensure locknuts are functioning properly.

7. The tire pressure should be checked prior to each use. The recommended inflation pressure is the maximum tire pressure, which is printed on the tire's sidewall. **Improper tire pressure may cause instability and may prevent proper braking or steering.**
8. Modification of this vehicle or removal of any original equipment or safety decals may render the vehicle unsafe or illegal. **Never remove the chain guard, or belt clutch guard.** These covers are for the riders' protection.
9. The vehicle should never be started without first checking to see that the throttle is in the idle position. Do not start engine without verifying proper function of the throttle.
10. **Never attempt to start this vehicle without having the operator sitting in the proper position to ensure control of the kart.**
11. The operator's ability to operate this off-road vehicle safely is largely dependent upon the operator's ability to exercise proper judgment. An operator also must not be too small or too large for controlled operation. The operator must be at least 16 years of age and having understanding, mental capacity, and physical capability to safely operate this vehicle. This vehicle should only be operated after mature, supervised instruction and sufficient practice in non-congested areas. Safe operation includes responsibility for the safety of a passenger.
12. **This vehicle is designed for one operator and one passenger.** A passenger on any vehicle must be sufficient age, understanding, mental capacity, and physical capability to act to protect himself/herself, and wear a D.O.T. approved helmet at all times. **This kart is not recommended for cumulative weights exceeding 150 pounds.**
13. The engine should be stopped when the vehicle is not in use.
14. **Loose clothing, long hair, or articles worn by any riders must be fully contained, or covered to prevent them from possibly being caught in rotating parts of the vehicle or the surrounding environment while riding. Failure to obey could endanger the personal safety of the riders.**
15. **Do not place hands, feet, or any other part of the body or any clothing near the engine, muffler, wheels, chain, and other rotating parts of the vehicle while riding or running the engine.** Caution must be used in performing required maintenance on or near an operating engine. Special caution should be taken after the engine has been running, since the engine and other drive components may be extremely hot.
16. Wet, slippery, rough, or steep terrain is potentially dangerous and may result in injury if proper caution is not observed. Slow speeds are required to safely operate this vehicle under those conditions. The operator must use mature judgment, skill, and experience to choose a speed suitable for the terrain and riding conditions.
17. **The Governor settings for this vehicle's engine must not be tampered with, altered, or changed.** The governor is set by the engine manufacturer and limits the maximum speed of the engine (and vehicle) and protects the **engine** from damage. Excessive speeds are potentially dangerous to the rider and the engine.
18. Each time before using this vehicle, the fuel supply should be checked. The fuel tank should never be filled while the engine is running or while the engine is hot. Do not fill tank in closed area such as a garage, while smoking, or in the vicinity of an open flame. Do not overfill the tank. Always allow at least ¼ inch of space at the top of the tank for expansion. Never top off tank. Replace cap tightly to prevent spillage of fuel and potential fire hazard. After filling tank, move the vehicle at least 15 feet away from spot of filling before starting.

19. If the vehicle should start making unusual noise or vibrating abnormally, the engine should be stopped and the spark plug wire disconnected. The vehicle should then be checked for damage. Excessive noise or vibration is generally a warning of loose or worn parts.
20. When making repairs or adjustments to the vehicle which do not involve adjustments to the engine, the spark plug wire must be disconnected and kept away from the spark plug to prevent accidental starting. When working on or around or when restarting engine, use extreme caution to avoid contact with the muffler, cylinder head, or any other potentially hot area on or around the engine.
21. Always perform a Pre-Ride Inspection before starting the engine. See Pre-Ride Inspection in the manual.
22. The custom brush guard assembled on this vehicle is for deflecting loose vegetation and must not be removed.
23. When storing the vehicle, it must be kept in a place where gasoline fumes will not reach an open flame or spark. For long periods of storage, such as for winter, the fuel tank should be drained in an open cool area. The engine must be allowed to cool before storage in any enclosure. Read and keep all printed material supplied with this vehicle. Timely and specific instructions and Operator's Manual revisions are included in supplements. If any printed material included is unclear, please call 1-888-389-5522 for assistance.
24. **Never operate this vehicle while under the influence of alcohol, drugs, or medication of any kind. Such operation could be dangerous to you and/or others.**
25. Always slow down while turning. High speed turning may cause loss of control, and increases the possibility of injury to the operator.
26. ***Do not race, jump, or perform "stunt" riding or "spinouts" while operating the Fun-Kart. The Fun-Kart is not designed or intended for such operation.***
27. This manual provides guidelines for the assembly, maintenance, and operation of this Fun-Kart and is not intended as a service manual.
28. Assembly, maintenance, and/or repair of this Fun-Kart should only be performed by persons of sufficient mechanical skill, experience, and judgment (such as outdoor equipment dealers, motorcycle dealer/shops, or small engine dealers) so that no unsafe condition or modification is made.
29. Always use extreme caution when starting the engine. Avoid touching the engine, muffler, or drive components. These areas could cause burns on contact.
30. **Operator must always be appropriately supervised at all times while operating this vehicle.**
31. Riding your Fun-Kart requires skill acquired through practice over a period of time. Take the time to learn the basic techniques before attempting to ride the vehicle.
32. Ride only on safe and familiar terrain. Avoid loose gravel and rocks. Be careful on wet surfaces and allow for extra braking distance.
33. ALWAYS mount the caution flag provided on the Fun-Kart for safety purposes. This flag could help prevent dangerous situations.

Pay close attention to all *Caution* and *Warning* labels on the Fun-Kart.

ASSUMPTIONS OF RISK

The owner or operator assumes all the risks incident to or arising out of the operation of this vehicle.

Failure to follow and comply with all warnings may cause serious injury or death.

YERF-DOG Fun-Karts by Flexible Flyer

LIMITED WARRANTY

The *Limited Warranty* on this vehicle is in two (2) parts:

We offer the original purchaser of this product the following warranty:

PART 1

ENGINE

Tecumseh warrants the engine for (2) years, not Flexible Flyer. See Tecumseh Engine Owner's Manual. Engine repair, replacement parts, and warranty claims must be handled through an authorized dealer in your locality. Tecumseh has an extensive authorized sales and service dealer network. (See yellow pages of phone directory under "Engine-Gas").

PART 2

FRAME

The frame and related components are warranted by Flexible Flyer and are applied to any part found to be defective due to material and/or workmanship when inspected at the Flexible Flyer factory. Flexible Flyer will at its' option, repair or replace the defective parts to the original purchaser at no charge.

The warranty periods are as follows from the date of purchase:

- A. Frame for 90 days, Void if:
 - 1. Frame is broken or bent due to abuse (underside scraped abusively).
 - 2. Wheels are bent or broken due to impact.
 - 3. Spindles are bent due to impact.
 - 4. Paint is worn off of rear bumper indicating an extra rider.
 - 5. Axles are bent out of ordinary position either horizontally or vertically.
 - 6. Non-Factory altering of engine or its components.
- B. Bearings and sprocket for 30 days
- C. Clutch for 30 days against breakage of its parts. No warranty is applied for wear of clutch shoes or clutch bearings due to service.
- D. Throttle cable, brake cable, brake band, chain, tires, seat, shocks, fasteners, and other components are not warranted, because due to normal service they are subject to excessive wear and abuse.

All Warranties are voided if the vehicle has been altered in any way or is used in racing or competition, rented, used under abnormal conditions, or subject to abuse, misuse, neglect, or improper maintenance.

Flexible Flyer is not liable for any damage claim or liability claim, personal or otherwise resulting from the operation of this vehicle in any way.

**F.F. Acquisition Corp.
YERF-DOG Warranty Dept.
1743 South Horne #100
Mesa, AZ 85204**

FOR REPLACEMENT PARTS PLEASE CALL:

1-888-926-6554 (U.S.)

ASSEMBLY

1. Complete the Fun-Kart registration and warranty confirmation on the back of this owner's manual and mail in within 10 days of purchase. The information is required when ordering parts.
2. *Steering Wheel* – Bolt the steering wheel to the anchor plate with fasteners provided in the parts bag provided with the Fun-Kart. See “Steering Wheel Assembly Instructions,” page 11.
3. *Seat*—Assemble the seat and cushion and install assembly onto kart. See “Seat Belt and Seat Adjustment Rail Installation,” page 12.
4. *Brush Guard* – Bolt the Brush Guard to frame with bolts provided in the parts bag. See “Brush Guard and Foam Assembly Instructions,” page 16.
5. *Foam* – Attach Foam to Brush Guard. See “Brush Guard and Foam Assembly Instructions,” page 16.
6. *Bolts* – Check the screws, nuts, and bolts on your vehicle to see that all are tightened securely. For safe operating conditions, do periodic checks and tighten securely.
7. ***Engine* – Fill the crankcase with oil until it reaches the FULL mark on the dipstick. DO NOT fill above the FULL mark.** Approximately 20 oz. or 1¼ pints (.6 liters) of SAE 30 weight oil. For additional information refer to Tecumseh engine manual for servicing the engine.
8. Fill fuel tank with regular gasoline, leaded or unleaded. Do not use premium gasoline. Do not overfill (No fuel in filler neck).
9. *Tire Pressure*

CHECK AIR PRESSURE IN TIRES!!

It is common industry practice to over inflate the tires. This is done to guarantee an airtight seal. Prior to riding the Fun-Kart for the first time, you may need to reduce the air pressure in the tires to specifications stated below:

Rear Tires	20 PSI
Front Tires	20 PSI

Proper tire pressures will increase the life of the tire and enhance the performance of the Fun-Kart.

Driving on asphalt or concrete will significantly reduce the life of the tires!!

PRE-RIDE INSPECTION

WARNING – *Perform this pre-ride inspection everyday before riding the vehicle. If not performed, serious damage to vehicle and personal injury may result.*

1. *Engine Oil Level* – Add oil if required. Check for leaks. Tighten filler cap securely.
2. *Fuel Level* – Add fuel if necessary. Do not overfill (no fuel in filler neck). Replace cap tightly. Check for leaks. Do not mix oil with gas. Only refuel when engine is off and cool.
3. *Brakes* – Perform a Brake Test: Sit in the vehicle with the brake actuated by pressing on the brake pedal. Start the engine with the ignition switch on. Increase the engine RPM gradually to ensure that the brake is effective. Do not operate this Fun-Kart unless the brake is working properly.
4. *Tires* – Check conditions and pressure.
5. *Drive Chain* – Check condition, tension, lubricate as necessary.
6. *Throttle* – Check for smooth operation. Assure throttle “snaps” back to idle. Also, check for frayed cable or damaged cable conduit. If either condition exists replace the cable assembly before riding.
7. *Stop Switch* – Perform this stop switch test. While the engine is running, move the steering column remote stop switch to the “OFF” position. If this does not stop the engine, move the engine remote switch to the “OFF” position. If the engine is not equipped with an engine remote switch, pull the spark plug wire. Check to insure that the stop switch wire is attached to the terminal on the engine. **Do not operate this vehicle with a stop switch that is not functioning properly.**
8. *All Nuts, Bolts, and Fasteners* – Check wheels to insure that all axle nuts and lug nuts are tightened properly. Check and tighten all other fasteners as necessary. Regularly check set screws on sprockets and drum.
9. *Guards* – Ensure all protective guards are in place. **Never remove the chain guard, or clutch guard.** Each of these covers have a protective purpose, if removed it could endanger the personal safety of the operator or passenger.
10. *Steering System* – Ensure that it turns freely.

STARTING INSTRUCTIONS

NOTE: *Do not attempt to start or operate this vehicle without being completely familiar with all controls necessary to operate this vehicle safely. Do not start the engine before reading and understanding all the rules, warnings, and instructions in this manual.*

1. Before starting the engine, the operator should be seated in the Fun-Kart. If the rider is not seated in the vehicle, it should be placed against a stationary object and started.
2. Do not start the engine before checking to make sure the throttle assembly is in the idle position.
Warning – Each time prior to starting the engine, check throttle assembly to ensure that when the throttle pedal (right side) is pushed all the way forward the assembly is working smoothly and returns to idle when released. Do not operate if pedal and engine throttle linkage fail to return to idle.
3. To start a cold engine, pump the engine primer “3” times. If the engine is hot, priming may not be necessary to restart the engine.
4. Pull recoil starter rope sharply. See Tecumseh engine owner's manual. Do not flood the engine by continuously pulling the starter rope. If engine does not start after two or three pulls of the starter rope, wait a few minutes then repeat the above procedures.

OPERATIONAL SAFETY TIPS

TURNING MANUEVERS

The new rider must learn to shift his weight and control the throttle to allow the rear tires to negotiate the turn. This is the primary technique to be mastered in riding this vehicle. Practice turning at a slow constant speed. Defer increased speeds until you are confident of your proficiency and are intimately familiar with the terrain.

Steer in the direction of the turn, and lean your body to the inside of the turn in order to maximize front tire traction. Use the throttle to maintain posture throughout the turn.

Incorrect turning techniques may cause the front tires to slide straight ahead without affecting the vehicles direction of travel. If this should occur, come to a stop, then resume the technique outlined above.

If the front wheels tend to skid in mud, sand, or snow, you may be able to improve control by releasing the throttle and allowing the vehicle to coast through the turn.

If the rear wheels inadvertently skid sideways, correct your slide by steering in the direction of the skid, if you have room to perform this maneuver safely. Avoid braking or accelerating until you have control.

To avoid skids while traveling on slippery terrain, the rider must exercise a high degree of caution. Turning maneuvers on slippery terrain are more hazardous than those performed under full traction and must be done slowly.

PREVENTIVE MAINTENANCE

STORAGE

In the event your vehicle is not to be operated for a period in excess of 30 days, or at the end of riding season, prepare for storage as follows:

WARNING – *Do not drain fuel while engine is hot. Be sure to move vehicle outside before draining fuel.*

1. Drain fuel tank and remove all fuel remaining in the tank by using a suction device or by soaking up the fuel with a clean rag or towel. Remove all fuel remaining in the carburetor by allowing the engine to run out of fuel. Do not perform any fuel removal procedure while smoking or near an open flame. Dispose of any rags or towels properly.
2. Lubricate engine cylinder by removing the spark plug and pouring an ounce of lean lubricating oil through the spark plug hole into the cylinder. Crank the engine slowly to spread oil and replace spark plug.
3. Do not save or store gasoline over winter. Using old gasoline that has deteriorated from storage will cause hard starting and affect engine performance.
4. When the vehicle is removed from storage re-read the owner's manual, perform any assembly required, and perform a pre-ride inspection. See Pre-Ride Inspection section of this manual.

GENERAL

Just as your automobile needs professional, mechanical maintenance from time to time, so does this vehicle. Replacement of the spark plug and ignition points is made necessary by normal use. Professional air-cooled engine service is easily obtained. Check your phone book yellow pages under "Engine Gasoline".

SERVICE INSTRUCTIONS

Engine Lubrication – You must change the oil in the crankcase after the first two hours of operating your new engine and after each 25 hours of use thereafter. That will insure proper lubrication in internal parts and prevent costly repairs due to excessive wear. Refer to Engine Maintenance Instructions.

Kart Lubrication – Every two or three hours of use lubricate the following items with several drops of oil; steering bearing points, brake rod pivot points, pedal pivot points, steering spindles, and steering rod ends. Use the same grade of lubricating oil that is used in the engine crankcase.

Chain Lubrication – **For the best chain life, it should be lubricated with a graphite type of lubricant such as the spray-on type that evaporates leaving the graphite on the chain.** Using oil or grease on the chain in dusty or sandy riding conditions may cause dirt particles to stick to the chain resulting in rapid wear from abrasion.

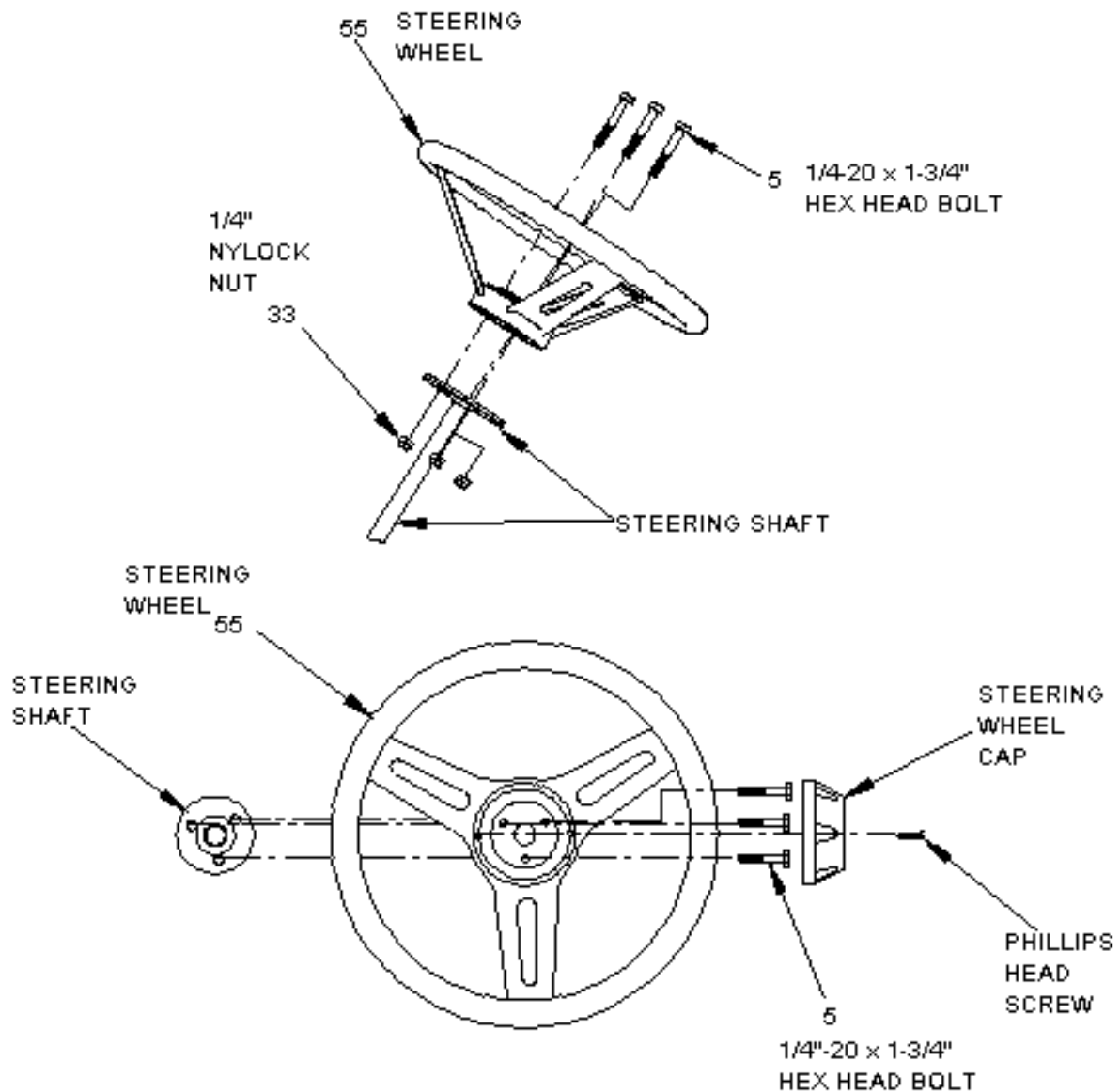
Front Wheel Replacement – Care must be used when replacing wheels. **Do not over tighten nuts.** It is only necessary to tighten the nuts so that the wheel turns freely on the axle with minimum endplay. If the wheel does not turn freely the nut is too tight.

Rear Wheel Replacement – Loosen the large locknut in the center of the wheel to remove the rear wheel.

Chain Adjustment – After the first two hours of operation, check the chain adjustment and readjust it if it has more than ½" flex. Loosen the engine clamp nuts and slide the engine forward to tighten chain.

**For Replacement Parts Please Call:
1-888-926-6554 (U.S.)**

STEERING WHEEL ASSEMBLY INSTRUCTIONS



Seat Belt and Seat Adjustment Rail Installation

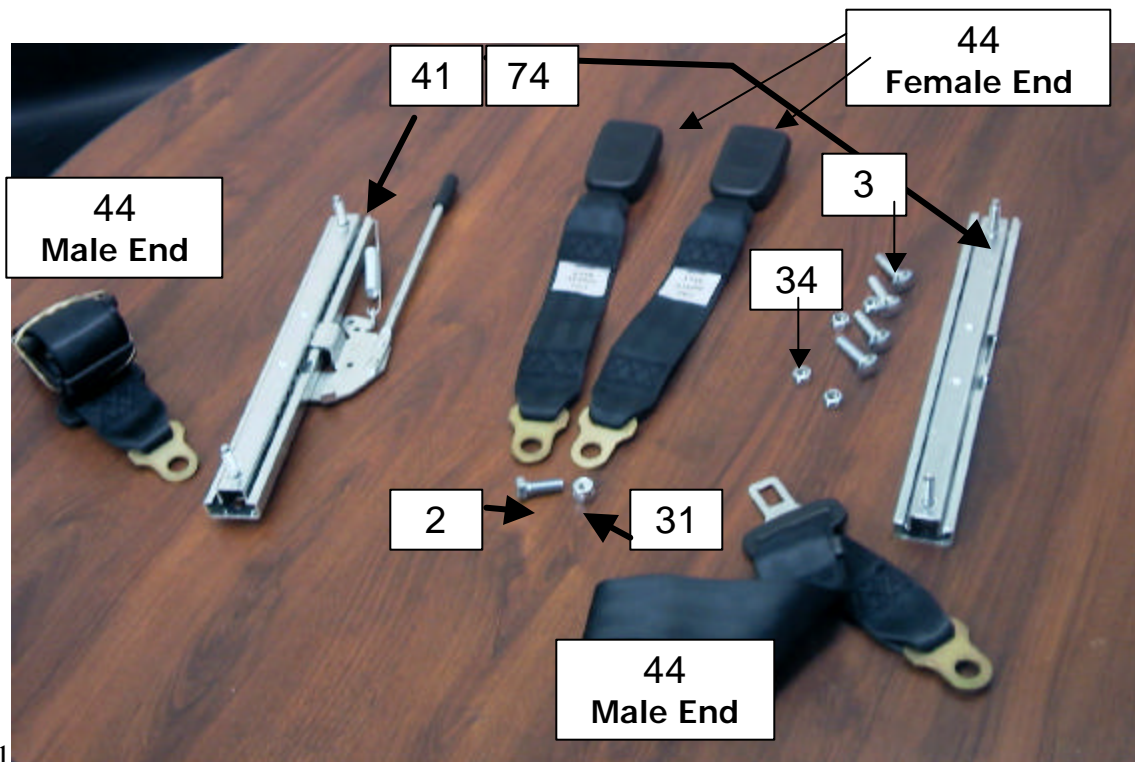


Figure 1

For ease of assembly, lay the seat frame on a table, seat back plate down, and seat bottom coming up away from the table.

Attach the two female seat belt ends (44) to the tab at the rear center of the seat frame with bolt (2) and nut (31), as shown below. Tighten securely.

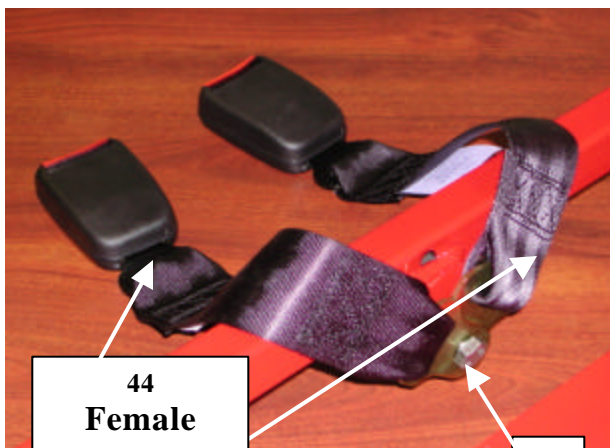


Figure 3



Figure 2

SEAT BELT ATTACHMENT HARDWARE		
Item #	Description	Qty
2	BOLT; 3/8-16 X 1" HEX	1
3	BOLT; 5/16-18 X 1-1/2 CARRIAGE	4
31	NUT; 3/8-16 NYLOCK	1
34	NUT; 5/16-18 NYLOCK	4
44	SEAT BELT; RETRACTABLE	2
74	SEAT RAIL NON ADJUSTABLE	1
41	SEAT RAIL ADJUSTABLE	1

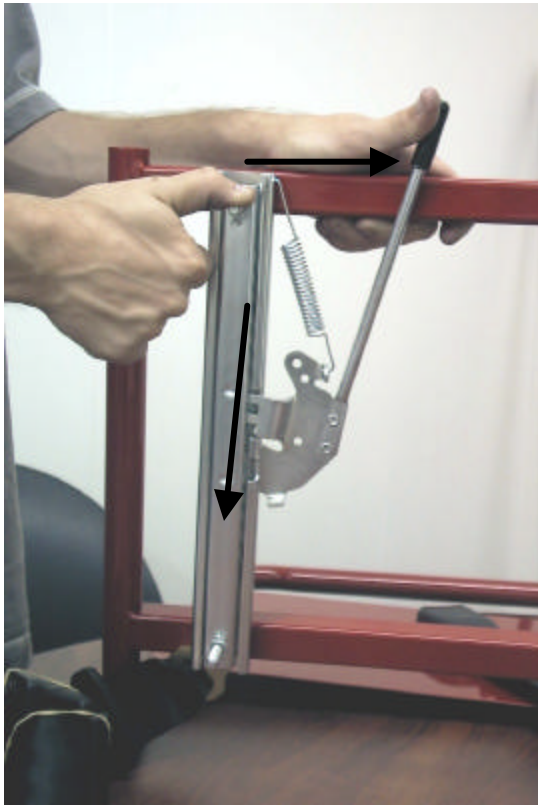


Figure 4

The seat rail slides can be moved to allow access to the mounting holes in the seat rail.

To move the slide on the rail with the adjustment lever, press outward and down on the lever. This rail should be placed on the passenger side of the seat. See Figure 4.

- 1) Place two 5/16"-18 x 1-1/2" (3) Carriage Bolts and insert into the square holes in the front square seat support tube as shown in Figure 5.
- 2) Place the seat rails (41 & 74) on the bolts coming out of the square tube. (If the bolts are not accessible, then slide the rails downward to access the bolts)
- 3) Place 5/16"-18 nylock nuts (34) onto bolts but do not tighten. (Figure 6)
- 4) Slide rails up to access the lower holes. Place two 5/16-18 x 1-1/2" (3) Carriage Bolts and insert through the lower square seat support tube. Then place male end of seat belt (44) in between the seat support tube and the seat rail as shown in Figure 7.
- 5) Tighten lower 5/16-18 nylock nuts (34), slide rails down to access the upper nylock nuts and tighten those as well. Repeat for both sides.



Figure 5



Figure 6



Figure 7

Seat Cushion Installation

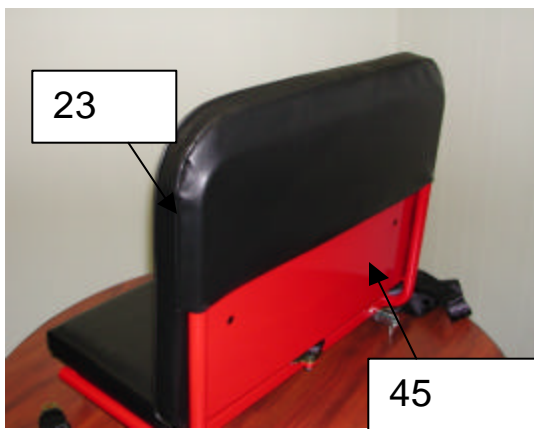


Figure 8

- 1) Place seat cushion (23) over back of seat as shown in Figure 8.
- 2) Pull female ends of seat belts (44) through slot in hinge of seat cushion as shown in Figure 9.
- 3) Attach seat cushion (23) to seat frame (45) using $\frac{1}{4}$ -20x1.75" hex bolt (5), $\frac{1}{4}$ " lock washer (67), and $\frac{1}{4}$ " flat washer (66) as shown in Figure 10.



Figure 9

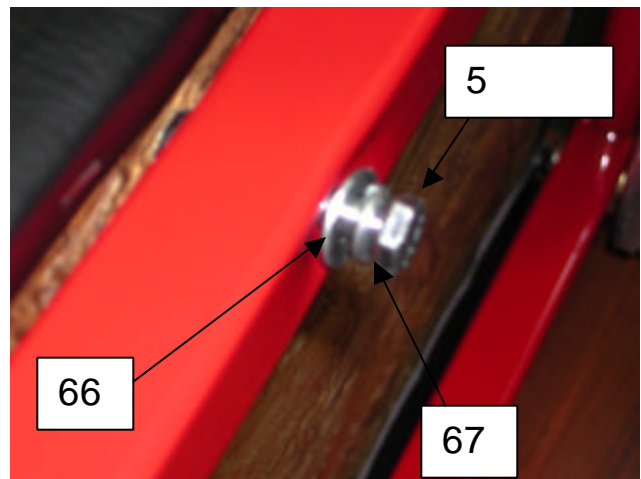


Figure 10

Seat Installation to Chassis

- 1) Place a spacer (46) on the Threaded Studs and Align the **THREADED STUDS** (on the bottom of the **SEAT ASSEMBLY**) with the **SEAT BRACKET HOLES** (on the **FUN KART FRAME**)
- 2) Insert the **THREADED STUDS** into the **SEAT BRACKET HOLES**.
- 3) From UNDER the Fun Kart, secure the **SEAT ASSEMBLY** using four 5/16" flat washers (64) and four 5/16" NYLOCK NUTS (34). See Figure below.

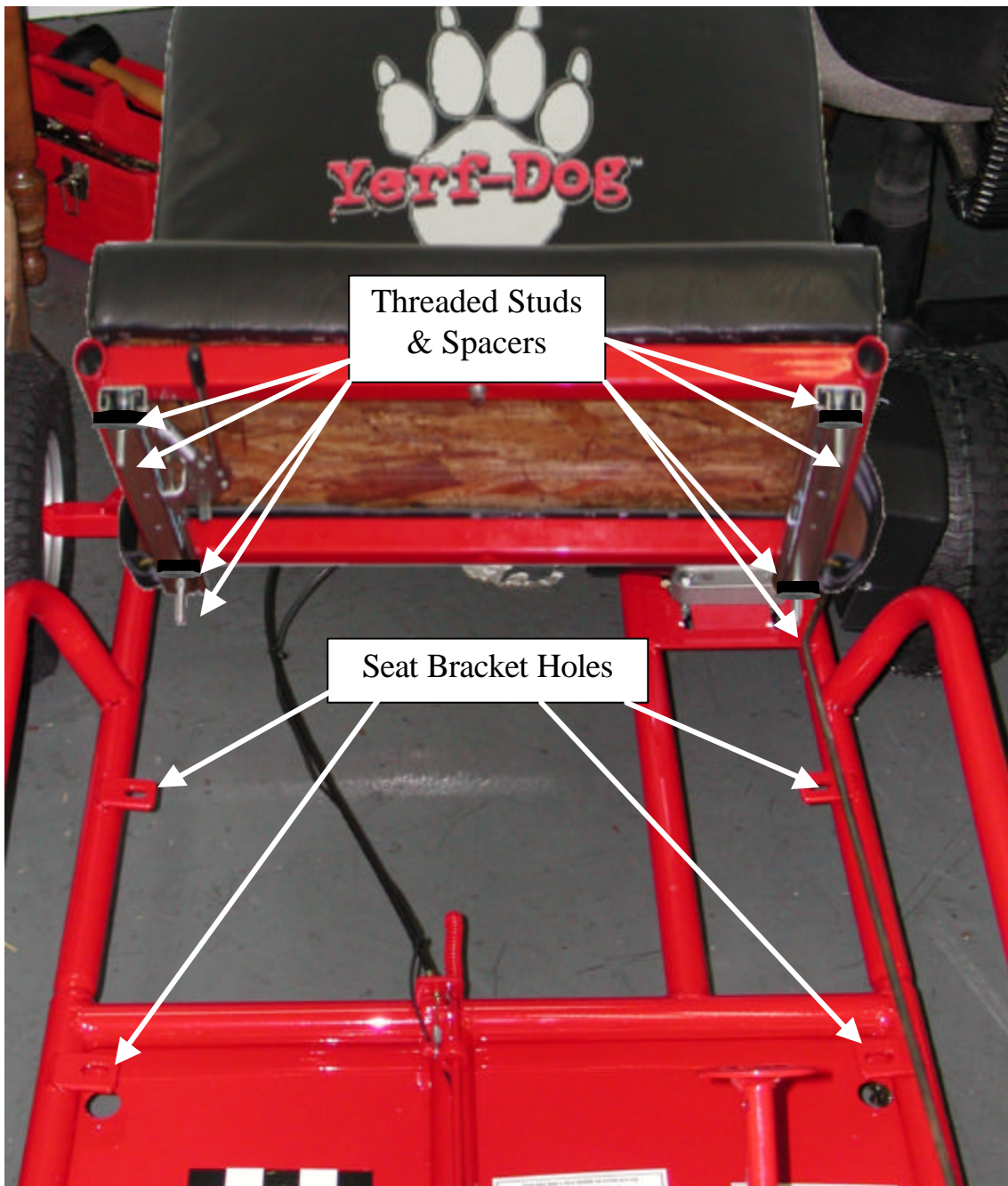
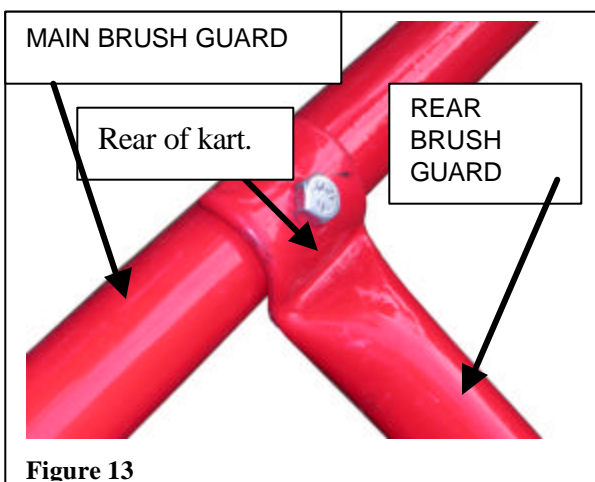
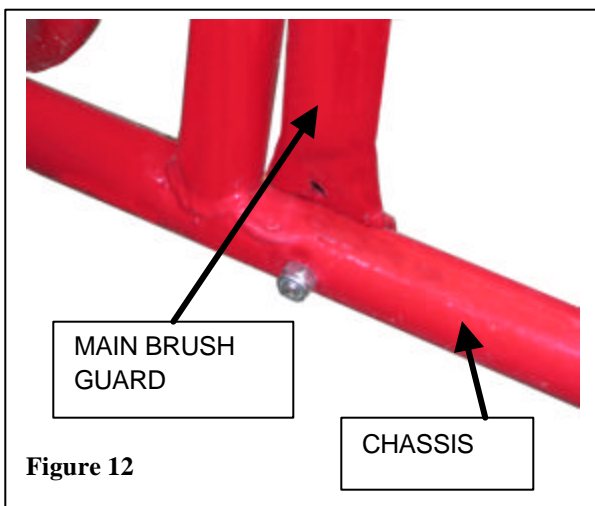


Figure 11

BRUSH GUARD AND FOAM ASSEMBLY INSTRUCTIONS



- 1) Place Main Brush Guard (14) over lower chassis tubes right behind side rail tubes and attach with two 5/16"-18x1.75" hex bolts (9) and 5/16"-18 nylock nuts (34). **DO NOT TIGHTEN.** NOTE: When installing Main Brush Guard make sure that the center top hole is pointing up and toward the rear of the kart.
- 2) Attach Rear Brush Guard (15) to rear of kart by placing 5/16"-18x2.00" (4) hex bolt through 5/16" flat washer (64), nylon spacer (46), one end of Rear Brush Guard, and Rear Chassis Tube with 5/16"-18 nylock nut (34). **DO NOT TIGHTEN.** See Figure 15.
- 3) Attach upper end of Rear Brush Guard (15) to Main Brush Guard (14) with 5/16"-18x1.75" hex bolt (9) and 5/16"-18 nylock nut (34). **DO NOT TIGHTEN.** See Figure 13.
- 4) Attach the two Front Brush Guards (16) to the Main Brush Guard (14) using two 5/16"-18x1.75" hex bolts (9) and two 5/16"-18 nylock nuts (34). **DO NOT TIGHTEN.** See Figure 14.

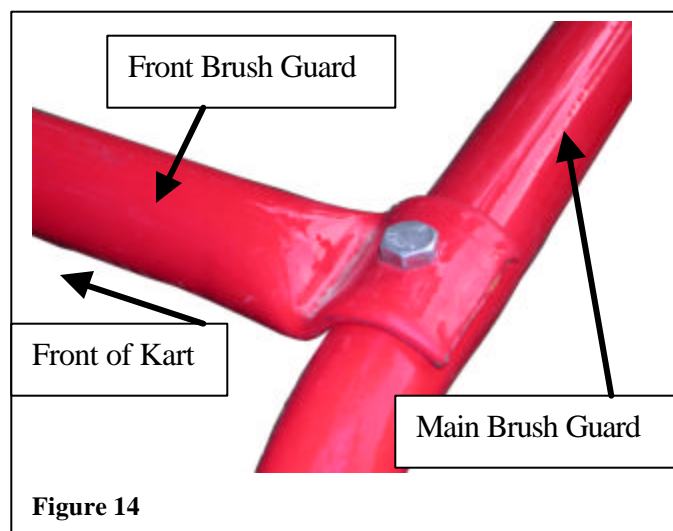




Figure 16



Figure 17

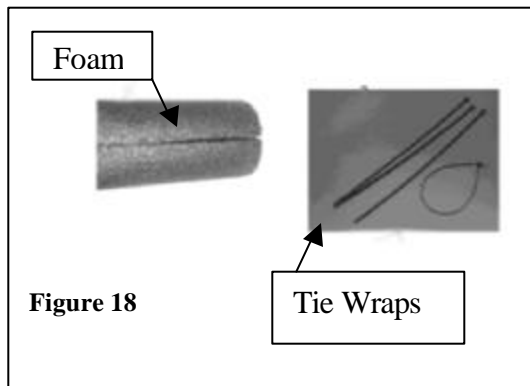


Figure 18

5) Attach free end of male end of Seat Belt (44) to the side of Main Brush Guard (14) with a 5/16\"-18x2.00\" hex bolt (4), a 5/16\" flat washer (64), a 5/16\" fender washer (63) a 5/16\"-18 nylock nut (34) as shown in Figure 16. After tightening, loosen nut just enough to allow seat belt to rotate around the bolt.

6) Attach other end of Front Brush Guards (16) to front end of kart chassis using 5/16\"-18x2.00\" hex bolts (4) and 5/16\"-18 nylock nuts (34) as shown in Figure 17.

7) Mount safety flag by placing mounting bracket between the head of the bolt and nylon spacer that is used to attach the Rear Brush Guard to the rear of the kart as explained in step #2.

8) Tighten all bolts and nuts used in assembling Brush Guards.

9) Cut foam (28) to fit the length of the Front Brush Guards (16).

10) Finish splitting foam (28). (Foam is partially split from the factory)

11) Attach foam (28) to the Front Brush Guards (16) and secure with Tie Wraps (60).

12) Trim excess material from Tie Wraps after securing foam as shown in Figure 19.

Note:
Trim excess tie
material after
completion of
foam attachment.



Figure 19

BRUSH GUARD ATTACHMENT HARDWARE

Item #	Description	Qty
4	BOLT;HEX; 5/16-18 X 2"	5
9	BOLT;HEX; 5/16-18 X 1.75	5
34	NUT;5/16-18 NYLOCK	10
46	SPACER; .344ldx.75OD	1
60	TIE; CABLE; BAR-LOK 11	8
64	WASHER; FLAT; 5/16	2
63	WASHER; 5/16' FENDER	2

SUGGESTED DECAL PLACEMENT



Figure 20



Figure 21

Apply Decal kit (04005) as shown in illustrations.

NOTE: Decal kit may be slightly different than the one shown here.

BEFORE APPLICATION:

- 1) Wipe surface with a clean cloth. Make sure surface is dry and free of dirt and dust.
- 2) Layout decal spacing by placing decals in approximate locations.

TO APPLY DECALS:

- 1) Peel from center of the backing to expose adhesive surface. **NOTE: Do Not** remove decal backing completely. This will cause decal to curl and stick to itself.
- 2) Align the decal with floor pan. Gently press adhesive to floor pan to start application.
- 3) Slowly peel backing from underside of decal, gently pressing out any air bubbles. Continue until the decal is completely adhered to the floor pan.
- 4) Use a cotton rag working in circular motion until air bubbles are removed.
- 5) Attach other decals as shown.



AFTER ASSEMBLING KART SHOULD LOOK
LIKE THE FIGURE SHOWN BELOW.

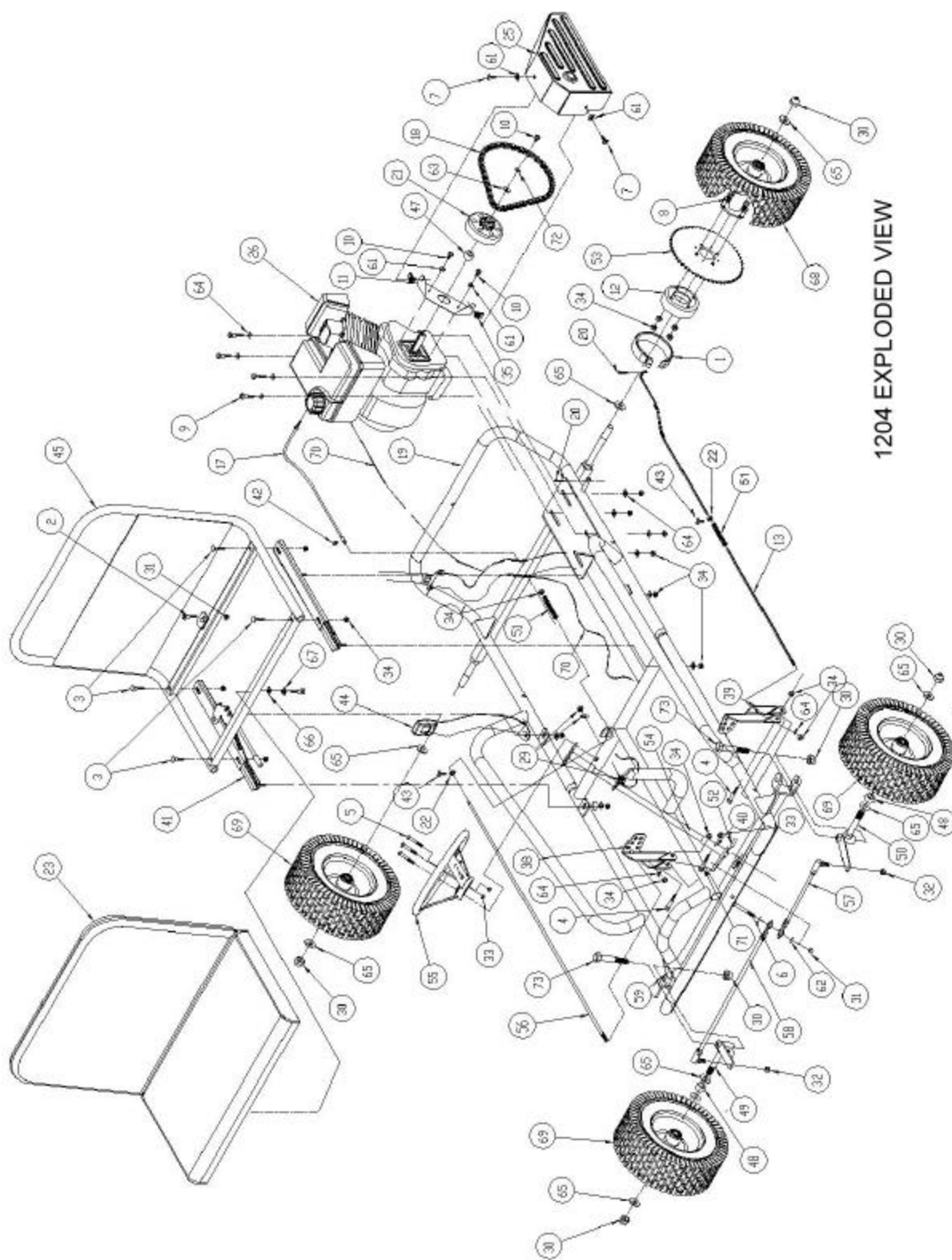


Figure 23

MODEL 1204 SERIES REPLACEMENT PARTS IDENTIFICATION

Item	Part No.	Description	Item	Part No.	Description
1	H92130W	BAND; BRAKE	36	02604	OIL; SAE30; 20OZ BOTTLE
2	H61610W	BOLT; 3/8"-16X1.00; CZ	37	04015	OWNERS MANUAL; 1204
3	H93290W	BOLT; CARR; 5/16-18X1.5	38	04386	PEDAL; BRAKE
4	04002	BOLT; HEX HD; 5/16-18X2	39	04387	PEDAL; GAS
5	H32503W	BOLT; HEX; 1/4-20X1.75	40	02953	PITMAN ARM
6	22000900	BOLT; HEX; 3/8-16X2.0;CZ	41	06242	RAIL SEAT; ADJUSTABLE
7	22001000	BOLT; HEX; 5/16-18X0.5	42	H91470W	RING; RETAINING; 1/4"
8	2200040	BOLT; HEX; 5/16-18X1.0	43	H32505W	SCREW; HEX; ¼-20X5/8; SELF
9	H33135W	BOLT; HEX; 5/16-18X1.75	44	26000900	SEAT BELT; RETRACTABLE
10	H33136W	BOLT; HEX; 5/16-24X0.5	45	03260	SEAT FRAME; RED
11	3100010	BRACKET; DRIVE COVER	46	001467P	SPACER;.344ldx.75OD
12	H92141W	BRAKE DRUM; 4"	47	H91950W	SPACER; DRIVE;.782ID
13	04385	BRAKE ROD; 1204	48	00513	SPACER; SPINDLE
14	04026	BRUSHGUARD; MAIN; RED	49	02954	SPINDLE; LEFT
15	04029	BRUSHGUARD; REAR; RED	50	02955	SPINDLE; RIGHT
16	04023	BRUSHGUARD; FRONT; RED	51	H55030W	SPRING; COMP
17	04265	CABLE; THROTTLE; 40"	52	27000100	SPRING PIN
18	H93262W	CHAIN; DRIVE; #40; 66 PITCHES	53	H92554W	SPROCKET; 54 TOOTH
19	03396	CHASSIS; FULL; RED	54	04391	STEERING SHAFT; RED
20	00204	CLIP; SPRING	55	H92560W	STEERING WHEEL; 10"
21	Q41412W	CLUTCH; CENTRIFUGAL	56	04392	THROTTLE ROD; 1204
22	H91480W	COLLAR; 7/16 BOREX7/8 OD	57	02063	TIE ROD; LEFT; SHORT; 9"
23	H92441W	CUSHION; SEAT; 2P	58	26000209	TIE ROD; RIGHT; 19.125"
24	04005	DECAL SET; 1204	59	M01001W	TIE; CABLE; 4"; BLACK
25	05659	DRIVE COVER; BLACK	60	M12501W	TIE; CABLE; BAR-LOK 11
26	Q43150W	ENGINE; 5.0HP; W/MANUAL	61	H53132W	WASHER; 5/16; INTERNAL
27	H92700W	FLAG; SAFETY; YERFDOG	62	001614P	WASHER; 3/8; TYPE B REG.
28	04033	FOAM; 1.25x72"; BLACK	63	H53441W	WASHER; FLAT; 5/16; FENDER
29	Q33100W	KILL SWITCH	64	001618P	WASHER; FLAT;5/16ldx11/16OD
30	HH62518	NUT; 5/8-18; THIN; NYLOCK	65	H56251W	WASHER;FLAT;5/8;NARROW
31	001205P	NUT; HEX; 3/8-16; NYLOCK	66	001812P	WASHER; FLAT; ¼"
32	HH37524	NUT; HEX; 3/8-24; THIN; NYLOCK	67	000710P	WASHER; LOCK; ¼"
33	001203P	NUT; NYLOCK; 1/4-20	68	00246	WHEEL; DRIVE; SILVER
34	HH1256T	NUT; NYLOCK; 5/16-18; CZ	69	00245	WHEEL; SILVER
35	04253	NUT; U-STYLE; 5/16-18	70	Q33101W	WIRE; KILL
			71	22001400	BOLT;HEX;1/4-20X1-1/2
			72	000891P	WASHER;LOCK;5/16
			73	H36254W	BOLT;HEX;5/8-18X3.75
			74	06243	SEAT RAIL NON ADJ

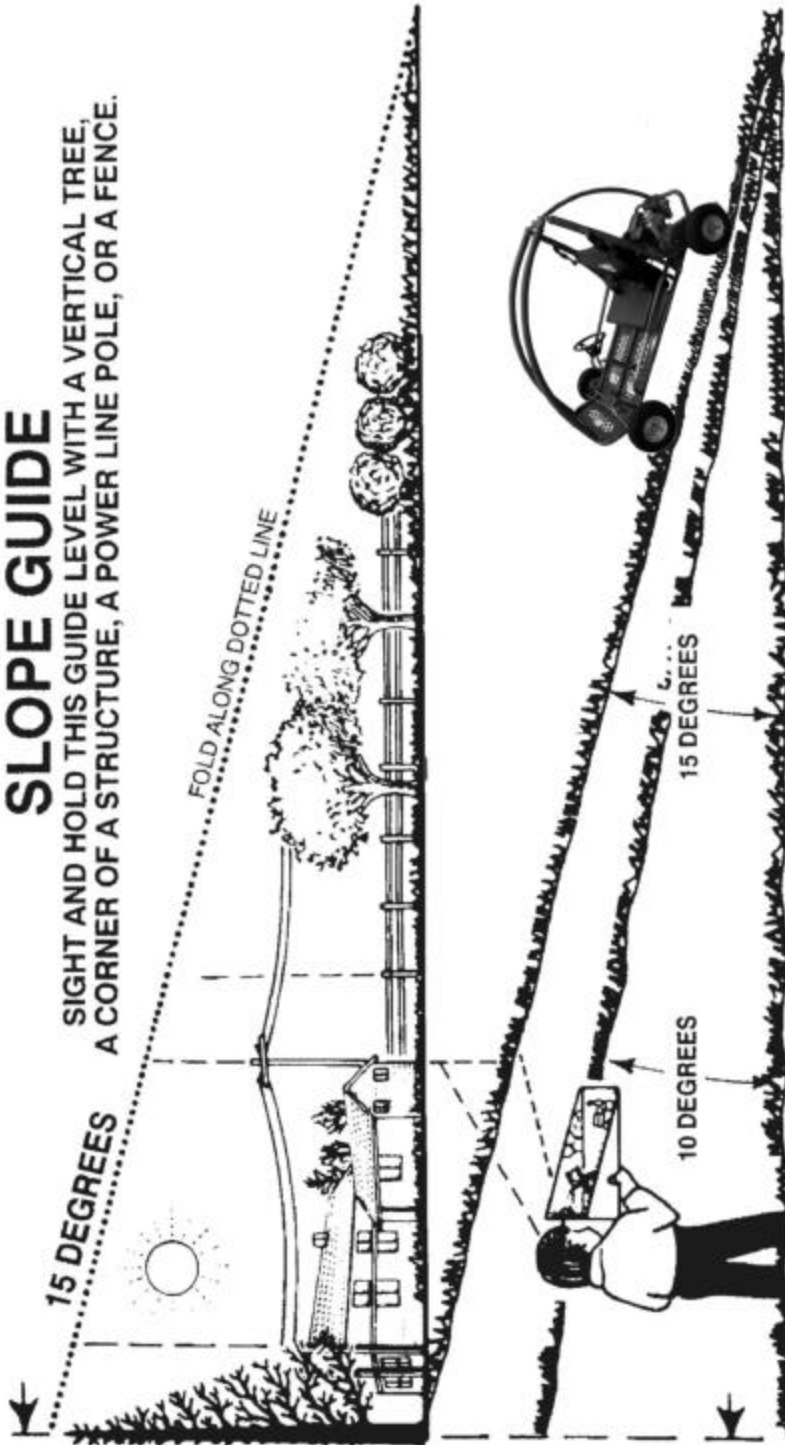
Thank you for purchasing our product. Although we go to great effort to ensure the quality of our products, occasionally errors or omissions occur. Should you find either a defective or missing part in this product please contact us for a replacement part at the following address: **YERF-DOG Fun Karts, Attn: Customer Service, 1743 South Horne #100, Mesa, AZ 85204, or call us at 1-888-926-6554. In Canada, contact Maurice Pincoffs Canada, 6050 Don Murie Street, Niagra Falls, Ontario L2E 6X8, or call 1-888-707-1880.**



1204 EXPLODED VIEW

SLOPE GUIDE

SIGHT AND HOLD THIS GUIDE LEVEL WITH A VERTICAL TREE, A CORNER OF A STRUCTURE, A POWER LINE POLE, OR A FENCE.



When operating your Fun Kart, do not ride a slope greater than 15 degrees. You can use this page to determine the angle of the slope. A 15 degree slope is generally safe to ride up and down. However, if you do not feel safe or if you are not completely sure, use this guide and do not ride a slope that is greater than 15 degrees.

A 15 degree slope is a hill that increases in height at approximately 2.5 feet in 10 feet.
A 10 degree slope is a hill that increases in height at approximately 1.7 feet in 10 feet.



Use extreme care at all times, and AVOID SUDDEN TURNS OR MANEUVERS. Follow other instructions in this manual for safety in riding on slopes. Operate a Fun Kart up or down slopes, never across the face of slopes. Use extra care when operating on or near slopes and obstructions.

VEHICLE REGISTRATION AND WARRANTY CONFIRMATION

IMPORTANT!

Please return this information within 10 days of purchase to validate your warranty.

Return to:

**F.F. Acquisition Corp.
YERF-DOG Warranty Dept.
1743 South Horne #100
Mesa, AZ 85204**

Thank you for purchasing this fine YERF-DOG product. With proper use, maintenance, and service this Kart will bring many years of fun and enjoyment. Please complete this vehicle registration and warranty confirmation form to ensure protection under the terms and conditions of the warranty and to verify ownership of this product.

To ensure maximum safety while operating your YERF-DOG Fun Kart, observe the following precautions:

**OPERATE THIS KART OFF ROAD ONLY
ADULT SUPERVISION FOR OPERATORS UNDER 16 YEARS OLD
WEAR A D.O.T. APPROVED HELMET, PROTECTIVE EYE WEAR, AND CLOTHING
SECURE LONG HAIR AND LOOSE CLOTHING; KEEP ARMS, LEGS, AND FEET INSIDE THE KART
DO NOT OPERATE UNDER THE INFLUENCE OF DRUGS OR ALCOHOL**

To ensure maximum owner satisfaction and understanding of this product, you should:

**READ OWNER'S MANUAL BEFORE OPERATING KART
REVIEW AND FULLY UNDERSTAND THE KART AND ENGINE WARRANTIES
INSPECT THE KART UPON DELIVERY
SECURE A COMPLETED COPY OF THIS CERTIFICATE FOR YOUR RECORDS**

In signing this document, the purchaser acknowledges that he/she understands the warranty limitations, safety, and maintenance guidelines outlined above and in the owner's manual and, therefore, agrees that all riders/operators will adhere to these specifications.

Model No.	Serial No.	Date of Purchase
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First Name	Initial	Last Name
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Street Address

City	State	Zip Code
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Home Telephone Number	Parent's Signature
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(Please enclose a copy of your proof of purchase.)
